



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-3700-A
Job Sheet 172450



Part No: RBE350A94-3700-A

Job Qty: ~~8~~ ea **2**

Part Name: Swashplate Immobilizing Tool Long Brace



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 3/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A94-3700-A Rev 7 IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		3/15/18	0.00	0.00	Start Up Small Fab-4		MCC
110	Small Fab	3 pcs		3/16/18	0.00	0.30	Small Fab-4		MCC DAS
120	QC	3 pcs		3/16/18	0.00	0.00	QC5		38
130	Packaging	3 pcs		3/16/18	0.00	0.00	Packaging3-1		9-89
140	QC21-FG	3 Ea		3/16/18	0.00	0.00	QC21		DAS GA076

Part Op
Descriptions: 110 - Pick, bag and tag.

21
9-89

APR 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE350A94-3700-A-1A	Long Brace Assembly	9 Ea (3 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBE350A94-3700-A-1A	9	0	0

Part Specifications

Specifications could not be found.

Plex 2/16/18 1:55 PM Dart.lajeunesse.marie



Container No: S058461



Part: RBE350A94-3700-A

Job No: 172450

Serial No/Batch: S058461

Revision: 7

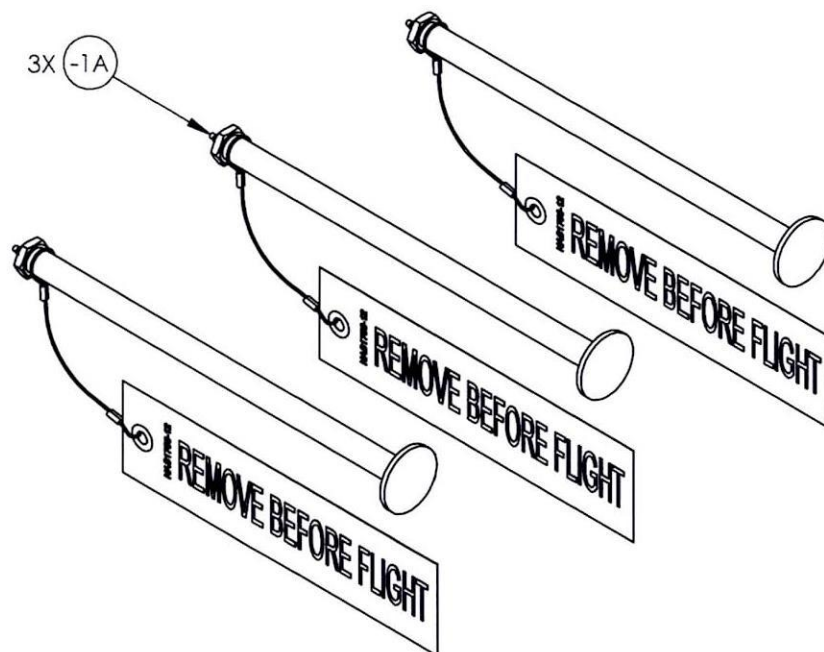
Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/05/18

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4		BROKE OUT FROM KIT AS INDIVIDUAL TOOL.	8/21/2012	RJC	RW
5		-03 ADDED P.F. -01 TO CAP PIN. -05 ADDED P.F. -01 TO FOOT PIN DIAMETER.	4/17/2013	CFS	GE
5A		CH'D T/N WAS RBEA94-3700-A IS RBE350A94-3700-A, DELETED ASSY. FROM TOOL NAME.	10/23/2013	CFS	RW
6	15-0212	-A DELETED ENGRAVE NOTE, CHD DIM WAS 14.60 IS 14.60 ±.02. -01 CH'D OAL WAS 14.173 IS 14.164. ADDED ENGRAVE NOTE.	8/14/2015	RJC	JAG
7	16-0282	ADDED USED IN KITS NOTE. -1A ADDED TO BOM QTY: 3. ADDED DRAWING. -01, -03, -05 ADDED FINISH BLACK OXIDE QMSI-6.2.2. B.O. REV D. -01 ADDED DIMS Ø.6040-.6047 (P.F. -03), .88, Ø.6040-.6047 (P.F. -05), .88. CH'D MAT'L WAS STEEL IS DOM. -03 CH'D DIMS WAS .04 IS 2X .04, WAS P.F. -01 IS Ø.6052-.6056 (P.F. -01). -05 CH'D DIM WAS P.F. -01 IS Ø.6052-.6056 (P.F. -01). CH'D MAT'L WAS 1018/1020 IS 1018/1020 CR. -09 QTY: 1, -11 QTY: 1, -13 QTY: 2 ADDED TO -1A ASSY.	1/3/2017	DPD	JAG



NOTES:

- CROSS REFERENCE No.'S
RED BARN No.'S + HELIPRODUCTS No.'S
RBE350A94-3700-A-01 = E-350A94-3700-40
RBE350A94-3700-A-03 = E-350A94-3700-22
RBE350A94-3700-A-05 = E-350A94-3700-21
FOR REFERENCE ONLY
- USED IN KITS:
RBE350A94-2700-05
RBEA62309

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	P.C.
	X		-1A	3	LONG BRACE ASSEMBLY			2
	1		-01		TUBE	DOM		3
	1		-03		CAP	SP		4
	1		-05		FOOT	1018/1020 CR		5
	1	B/O	-07		EXTENDED POINT SET SCREW, DOG POINT	STEEL	M6 X 1 X 30mm (MCMaster-CARR #92905A225)	2
	1	B/O	-09		REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	2
	1	B/O	-11		LANYARD	COATED STEEL	Ø1/16 X 14 [CARR LANE #CL-2-C]	2
	2	B/O	-13		FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMaster-CARR #3896131)	2
	ASSY -1A							

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL LONG BRACE	
DWG NO. RBE350A94-3700-A	REV 7
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EUROCOPTER AS350/355
SCALE 1:5	DATE 8/21/2012
	SHEET 1 OF 5